# Series 4900 Pressure Controllers and Transmitters

## **Low-emission Operation:**

Open design for easy access

### Series 4900 pneumatic pressure controllers

combine reliable, low-emission operation with serviceenhanced design. Series 4900 controllers provide control in proportional-only, proportional plus integral (reset), differential gap or transmitter modes. Standard pressure ratings up to 10,000 psig are available with 316 SST Bourdon tube sensing elements (consult Norriseal for higher pressure ratings). Weatherresistant enclosures assure reliable operation in harsh environments.

### **Features**

- Flush-mounted internals and open design allow easy access and repair
- Removable door
- Easy, field-reversible action
- Significantly reduced leak paths minimize bleeding of valuable gases
- NACE MR0175-2002 compliance with optional diaphragm seals to isolate the sensing element
- Optional instrument air regulator

### **Action (Field Reversible)**

- Direct-increasing sensed pressure produces increasing output signal.
- Reverse-increasing sensed pressure produces decreasing output signal.

### Models

Model 4950Proportional-Only<br/>ControlModel 4960Proportional-Plus-Reset<br/>ControlModel 4970Differential Gap ControlModel 4980Transmitter Only

### **Output Signal**

Proportional Only Control or Proportional-Plus-Reset Controllers and Transmitters

**3** to 15 psig **6** to 30 psig

#### **Differential Gap Control**

O to 20 psig





#### Engineered Performance

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### **Specifications**

**Proportional Band Adjustment**: 3 to 100% (3 to 15 psig) or 6 to 100% (6 to 30 psig) of sensing element range

**Repeat Adjustment:** 0.01 to 100 repeats per minute (0.01 to 74 minutes per repeat)

**Differential Gap Controller:** 15 to 100% of sensing element range.

**Remote Set Point Signal:** 3 to 15 psig for controller with 3 to 15 psig output signal; 6 to 30 psig for controller with 6 to 30 psig output signal

Zero Adjustment-Transmitter Only: Continuously adjustable with sensing element range

**Span Adjustment-Transmitter Only:** 6 to 100% of sensing element range

**Ambient Operating Temperature Range:** *Standard:* -10 to 160°F (-40 to 71°C)

*High Temperature:* 0 to 220°F (-18 to 104°C)

Typical Ambient Temperature Operating Effect:Proportional Control Only:Output pressure

changes  $\pm 3.0\%$  of sensing element rating for each

50°F (28°C change for a controller set at 100% Proportional Band)

Reset Control Only: Output pressure changes  $\pm 2.0\%$  of sensing element rating for each 50°F (28°C) change for a controller set at 100% Proportional Band

**Supply and Output Connections:** 1/4 inch NPT female

**Supply and Output Gauges:** Available with scale indications of psig, kg/cm<sup>2</sup>, kPa

**Mounting:** Wall, panel, or directly yoke or diaphragm case of valve

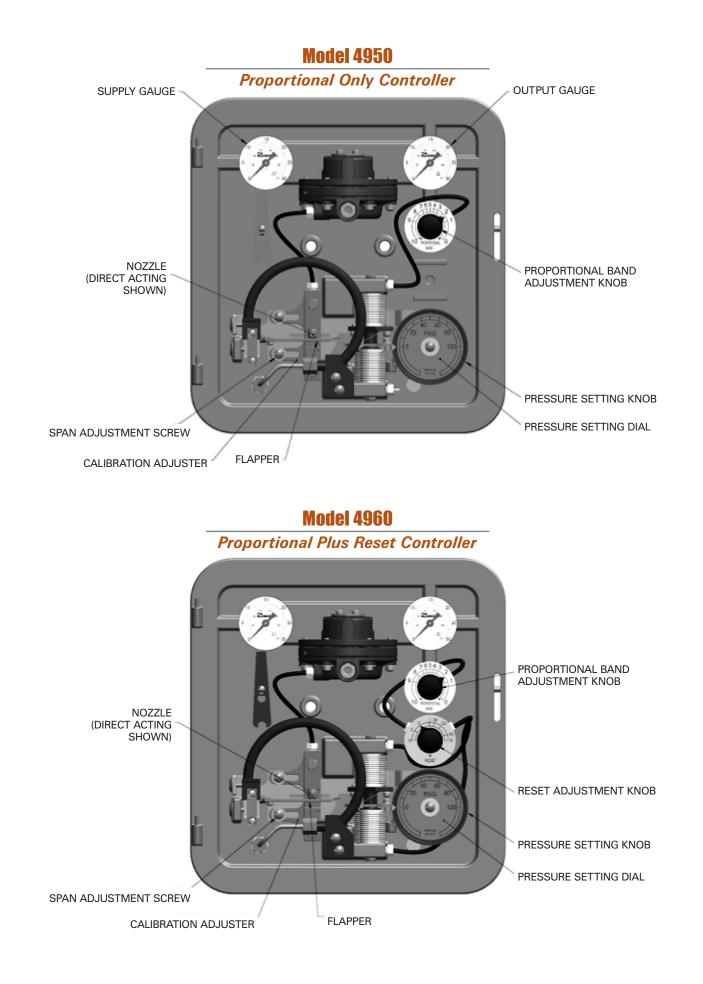
#### **Options**

- Compliance with NACE MR-0175 with diaphragm seals to isolate sensing element
- Norriseal Instrument Air Regulator

# **Materials**

| CONSTRUCTION MATERIALS              |   |  |  |  |
|-------------------------------------|---|--|--|--|
|                                     | PART  | MATERIAL   |  |  |
|                                     | Bourdon Tube  | 316 Stainless Steel or K-Monel - NACE (Optional)         |  |  |
| In Contact with Process             | Control Tubing<br>(Pressure Block to Sensing Element) | 316 Stainless Steel                                      |  |  |
|                                     | Pressure Block  | 316 Stainless Steel                                      |  |  |
|                                     | Other Internal Tubing                                 | Polyurethane Tubing or 316 Stainless Steel (Optional)    |  |  |
|                                     | Relay Seat  | 316 Stainless Steel                                      |  |  |
| In Contact with<br>Operating Medium | Nozzle and Action Reversing Block                     | 316 Stainless Steel                                      |  |  |
|                                     | Relay Springs   | 302 Stainless Steel                                      |  |  |
|                                     | Relay Springs Plate and Cap                           | 302/304 Stainless Steel                                  |  |  |
|                                     | Relay Diaphragm                                       | Nitrile/Nylon (Standard), Polyacrylate/Nylon (High Temp) |  |  |
|                                     | Bellow, Proportional and Reset                        | 316 Stainless Steel                                      |  |  |
|                                     | Proportional Valve Assembly                           | 302/303 Stainless Steel & Brass                          |  |  |
|                                     | Reset Valve Assembly                                  | 302/303 Stainless Steel & Brass                          |  |  |
|                                     | O-Rings   | Nitrile (Standard) or Viton(2) (High Temp)               |  |  |
|                                     | Gaskets   | Neoprene (Standard), Silicone (High Temp)                |  |  |
|                                     | Case & Cover  | Aluminum, Except Acrylic Gauge Windows                   |  |  |
| Other                               | Flapper   | 302 Stainless Steel                                      |  |  |
|                                     | Other Internal Exposed Steel Items                    | Zinc Plated Steel  |  |  |

### Design



# **Model Code**

| ACTION                          |                 |
|---------------------------------|-----------------|
| Туре                            | Code            |
| Direct                          | D               |
| Reverse                         | R               |
|                                 |                 |
| CONTROL MODE                    |                 |
| Style                           | Code            |
| Proportional Band Only          | 50              |
| Proportional-Plus-Reset         | 60              |
| Differential Gap                | 70              |
| Transmitter                     | 80              |
| <b>Psig</b><br>0 – 30           | <b>Code</b> 003 |
|                                 |                 |
| 0 - 60                          | 006             |
| 0 - 100                         | 010             |
| 0 - 150                         | 015             |
| 0 - 200                         | 020             |
| 0 - 300                         | 030             |
| 0 - 600*                        | 060             |
| 0 - 1000*                       | 100             |
| 0 - 1500*                       | 150<br>300      |
| 0 - 3000                        | 500             |
| 0 - 5000                        | 800             |
| 0 - 8000                        |                 |
| 0 10 000                        | 101             |
| 0 – 10,000                      | 10K             |
| 0 – 10,000<br>Service Condition | 10K             |
| ·                               | 10K             |

| CAUTION: For operations and maintenance instructions, consult Norriseal | CAUTION: P | For operations at | nd maintenance | instructions. | consult Norriseal |
|---|------------|-------------------|----------------|---------------|-------------------|
|---|------------|-------------------|----------------|---------------|-------------------|

\*For NACE, Bourdon Tube Ranges 0-600, 0-1000, and 0-1500 become K-Monel. All other ranges require a diaphragm seal.

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#### **SUPPLY PRESSURE REQUIREMENTS**

3-15 PSIG

6-30 PSIG

А

В

| OUTPUT SIGNAL                | SUPPLY PRESSURE <sup>(1)</sup> | MAXIMUM ALLOW <sup>(2)</sup> | STEADY-STATE<br>Min. | CONSUMPTION <sup>(3)</sup><br>Max. |
|------------------------------|--------------------------------|------------------------------|----------------------|------------------------------------|
| 3 to15 psig<br>0 to 20 psig  | 20 psig                        | 50 psig                      | 4.2 SCFH             | 27.0 SCFH                          |
| 6 to 30 psig<br>0 to 35 psig | 35 psig                        | 50 psig                      | 7.0 SCFH             | 42.0 SCFH                          |

Normal operating pressure. If this pressure is exceeded, control and stability may be impaired
 If this pressure is exceeded, internal part damage may occur
 SCFH of Air at 60° F and 14.7 psig

Standard

NACE\*

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#### **STANDARD STAINLESS STEEL BOURDON TUBE RANGES**

| Maximum Allowable Static Pressure <sup>(2)</sup> Limits <sup>(3)</sup> |                  |  |  |  |
|--|------------------|--|--|--|
| PRESSURE RANGES <sup>(1)</sup><br>Psig                                 | STANDARD<br>Psig | WITH OPTIONAL TRAVEL STOP <sup>(4)</sup><br>Psig |  |  |
| 0 to 30  | 30               | 48   |  |  |
| 0 to 60  | 60               | 96   |  |  |
| 0 to 100   | 100              | 160  |  |  |
| 0 to 150   | 150              | 210  |  |  |
| 0 to 200   | 200              | 280  |  |  |
| 0 to 300   | 300              | 420  |  |  |
| 0 to 600   | 600              | 720  |  |  |
| 0 to 1000  | 1000             | 1200   |  |  |
| 0 to 1500  | 1500             | 1650   |  |  |
| 0 to 3000  | 3000             | 3300   |  |  |
| 0 to 5000  | 5000             | 5500   |  |  |
| 0 to 8000  | 8000             | 8800   |  |  |
| 0 to 10,000  | 10,000           | 11,000   |  |  |

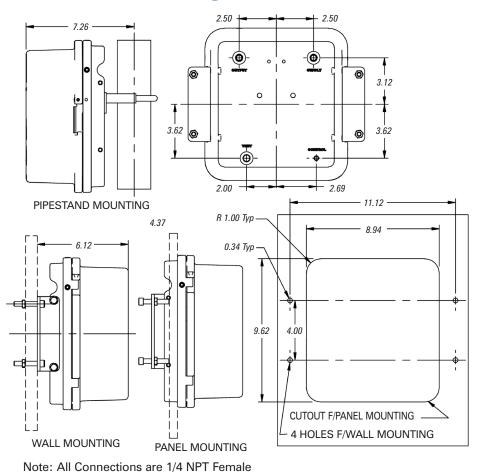
1. Range marked on Bourdon tube may be in kPa (1 bar=100 kPa)

2. As defined in ISA Standard S51.-1979

Bourdon tube may be pressured to limit shown without permanent zero shift
 Travel stop set at 110% of range

5. Consult Norriseal for ranges not listed above

### **Mounting Options**



Panel, Wall & Pipe Stand Mounting

### Why you can depend on genuine Norriseal products

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- ISO 9001-certified manufacturing
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- Field support available worldwide

*Please contact your Norriseal representative for more details and assistance in specifying the optimal solution for your application.* 



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